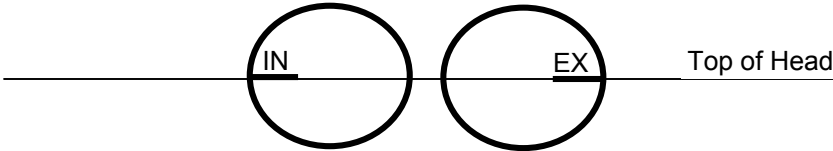


	Exhaust		Intake	
Before	4		4	
After				
Before	3		3	
After				
Before	2		2	
After				
Before	1		1	
After				

Recommended Clearances

Exhaust = .010"-.008"
 Intake = .008"-.006"



Lines on cam must be level with top of head. Dot on crank timing gear must line up with cast arrow on case. #1 cylinder will be T.D.C. on compression stroke.