

# 2003 -2005 600cc Hyper Rolling Chassis Bolt List

Revised 3/16
-----------------

Place	Description	Type	Quantity
<b>Bag 01            Rear End</b>			
<b>Shock to frame</b>	Shock Pins	Not included in bolt kit	(2) In pick list
<sup>1</sup> Shock to bird cage (for coil over only)	7/16-14 x 1-3/4	H.H.C.S.	2
	7/16	AN Washer	2
<b>Shackle to torsion arm</b>	7/16-20 x 2-1/4	H.H.C.S.	2
	7/16-20	Nyloc Half Nut	2
<b>Wish Bone to Frame</b>	1/2-20 x 1-1/2	H.H.C.S.	2
<b>Radius rod to bird cage</b>	7/16-14 x 1-3/4	H.H.C.S.	4
<b>Panhard to Birdcage</b>	7/16-14 x 1-1/8	H.H.C.S.	1
<b>Brake caliper to bird cage</b>	3/8-24 x 1	H.H.C.S.	2
	3/8-24	Nyloc Half Nut	2
<b>Shackle to Bridcage (Torsoin Only)</b>	7/16-20 x 1-1/2	H.H.C.S.	2
	7/16-20	Nyloc Half Nut	2
<b><sup>2</sup>Bag 02 Included with clamp (front and rear)</b>			
<b>Panhard Bar to pinch clamp</b>	7/16-20 x 2	H.H.C.S.	2
	7/16-20	Nyloc Nut	2
	7 /16	AN Washer	2
<b>Panhard pinch clamp</b>	1/4-28 x 2	H.H.C.S.	2
	1/4-28	Nyloc Nut	2
	1/4	AN Washer	2
<b>Bag 03</b>			
<b>For 8" or 9-1/4" Rotor</b>	5/16-18 x 3/4	H.H.C.S.	4
	5/16	AN Washer	4
<b>Bag 04</b>			
<b>Torsion Arm and Stop Pinch Bolt</b>	5/16-24 x 2	H.H.C.S.	8
	5/16-24	Nyloc Nut	8
	5/16	AN Washer	16
<b>Bag 05            Front End</b>			
<b>Panhard to Axle</b>	7/16-20	Nyloc Half Nut	1
<b>Shock to frame</b>	Shock Pins Alum	Not included in bolt kit	(2) On pick list
<b>Shock to front axle</b>	3/8-24 x 1-1/2	H.H.C.S.	2
	3/8	AN Washer	2
<b>Radius rod to front axle</b>	7/16-20 x 1-1/4	H.H.C.S.	3
	7/16-20	Nyloc Nut	3
<b>Radius rod to frame</b>	7/16-20 x 1-1/4	H.H.C.S.	3
<b>Bag 06            Steering</b>			

<sup>1</sup> Light Grey indicates for coil over only

<sup>2</sup> Dark Grey indicates not included in new chassis bolt kit

<b>Steering rods to steering arms</b>	7/16-20 x 1-1/2	H.H.C.S.	2
	7/16-20	Nyloc Nut	2
	7/16	AN Washer	2
<b>Steering Arms to Spindle</b>	3/8-24 x 1-¼	H.H.C.S.	4
	3/8	AN Washer	4
<b>Steering arms to steering box</b>	7/16-20 x 1-1/2	H.H.C.S.	2
	7/16-20	Nyloc Nut	2
<b>Rack box to axle clamp</b>	3/8-16 x 2-1/4	H.H.C.S.	2
	3/8	AN Washer	2
<b>Bag 08</b>			
<b>Steering wheel to hub</b>	5/16-18 x 5/8	H.H.C.S.	3
	5/16	AN Washer	3
<b>Bag 09</b>			
<b>Universal joint</b>	¼-28 x ½	HHCS	8
	¼-28	Jam Nut (no nyloc)	8
<b>Bag 10 Brakes</b>			
<b>Master cylinder to frame</b>	5/16-24 x 1	H.H.C.S.	2
	5/16	AN Washer	2
	5/16-24	Nyloc Half Nut	2
<b>Reservoir to Ignition Panel</b>	1/4-28 x 3/4	H.H.C.S.	2
	1/4-28	Nyloc Nut	2
	1/4	AN Washers	2
<b>Bag 11 Pedals</b>	3/8-24 x 2-1/4	H.H.C.S.	2
	3/8-24	Flange Nuts	2
	3/8	AN Washers	4
<b>Throttle Pedal Linkage</b>	¼-28 x 2	H.H.C.S.	1
	1/4-28	Nyloc Nut	1
<b>Brake pedal to master cylinder</b>	5/16-24 x 1	H.H.C.S.	1
	5/16-24	Nyloc Half Nut	1
<b>Bag 12 Bumpers</b>			
<b>Bumpers and nerf bars</b>	10-24 x 1-1/2	S.H.C.S.	14
	10-24	Nyloc Nut	14
<b>Wing Sockets</b>	10-24 x 1-1/4	S.H.C.S.	2
	10-24	Nyloc Half Nut	2
<b>Bag 15 Direct Shifter</b>			
<b>Rod to Shifter Link</b>	¼-28 x 3/4	H.H.C.S.	1
<b>Rod to Engine</b>	¼-28 x 1	H.H.C.S.	1
	¼-28	Nyloc Nut	2
<b>Bag 16 Seat</b>			
<b>Seat to frame</b>	3/8-24 x 1	B.H.C.S.	4
	3/8	Fender washer	4



	1/4-28	Nyloc Nut	2
<b>Bag 53</b>			
<b>Shifter cable to shifter arm</b>	1/4-28 x 1	H.H.C.S.	1
for cable style shifter	1/4-28	Nyloc Nut	1
<b>Bag 54</b>			
<b>Tail Tank Mounting Kit</b>	3/8-24 x 1	B.H.C.S.	2
	3/8	AN Washers	2
	3/8-24	Nyloc Half Nut	2
	3/8-16 x 1	Tank Bolt	2
	3/8-16 x $\frac{3}{4}$	Tank Bolt	2
	3/8-16	Nyloc Half Nut	4
	3/8	Rubber O-rings	4
	3/8	AN Washers	4